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DEVELOPMENT OF HIGH-SPEED IMAGE ACQUISITION SYSTEMS FOR SPRAY CHARACTERIZATION BASED ON SINGLE-DROPLET EXPERIMENTS

S. Vulgarakis Minov, F. Cointault, J. Vangeyte, J. G. Pieters, D. Nuyttens

ABSTRACT. *Accurate spray and droplet characterization is important for increased understanding of the pesticide spray application process. The goal of this study was to develop two image acquisition systems based on single-droplet experiments using a piezoelectric single-droplet generator and a high-speed imaging technique, which will be used in a later stage of this study to evaluate micro and macro spray characteristics and droplet impact behavior. Experiments with different camera settings, lenses, diffusers, and light sources and the resulting image quality parameters showed the necessity of having a good image acquisition and processing system. The image analysis results contributed to selecting the optimal setup for measuring droplet size and velocity, which consisted of a high-speed camera with 6 μ s exposure time, a microscope lens at a working distance of 430 mm resulting in a field of view of 10.5 mm $\times$ 8.4 mm, and a xenon backlight without a diffuser. The high-speed camera with a macro video zoom lens at a working distance of 143 mm with a larger field of view (88 mm $\times$ 110 mm) in combination with a halogen spotlight with a diffuser was found to have the best potential for measuring macro spray characteristics, such as the droplet trajectory, spray angle, and spray shape.*

Keywords. *Droplet characteristics, Droplet generator, Image processing.*

The characteristics of pesticide sprays generated by agricultural nozzles play an important role in the application accuracy and efficiency of plant protection products in precision agriculture (Stafford, 2000). Poor accuracy and spray losses may reduce the effectiveness of the application and increase environmental contamination and operator risk. The challenge is to reduce spray losses during transport to the target and maximize spray deposition and efficacy, thus improving the spray application process (Zabkiewicz, 2007). The most important spray characteristics influencing the pesticide application process are droplet size and velocity, spray volume distribution pattern, liquid sheet length and thickness, the structure of individual droplets, and the 3D spray dimensions (Miller and Ellis, 2000; Nuyttens et al., 2009a).

In the past, intrusive methods, also called sampling techniques, were mainly used for spray characterization. With these techniques, droplets were collected and analyzed using mechanical sampling devices. However, these sampling devices may affect the spray flow behavior and

can only be used to evaluate spray deposition and estimate droplet size (Lefebvre, 1989; Rhodes, 1998).

Due to the development of modern technology, such as powerful computers, lasers, cameras, and automation systems, quantitative optical non-imaging light scattering spray characterization techniques have been developed for non-intrusive spray characterization. These techniques do not disturb the spray process and are based on light-matter interaction. The most important types of non-imaging light scattering droplet characterization techniques are phase Doppler particle analyzers (PDPA) (Nuyttens et al., 2007, 2009b), laser diffraction analyzers, e.g., the Malvern analyzer (Stainier et al., 2006), and optical array probes (Teske et al., 2000). Although these techniques are able to measure droplet sizes and/or velocities, none of them are able to fully characterize the spray characteristics or study droplet impact behavior. Moreover, these techniques are complex, expensive, and (in most cases) limited to small measuring volumes. Additionally, several studies have shown a wide variation in mean droplet size for the same nozzle specifications when using different techniques (Nuyttens et al., 2007). The limitations of non-imaging techniques, recent improvements in digital image processing, the sensitivity of imaging systems, and cost reductions have increased the interest in imaging techniques for agricultural applications, specifically for pesticide applications, as summarized by Hijazi et al. (2012). Imaging analyzers are spatial sampling techniques consisting of a light source, a camera, and a computer with image acquisition and processing software. The small droplet size and the high velocity of the ejected droplets require a high-quality camera as well as a very bright, homogeneous light source for accurate characteriza-

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tion (Cointault et al., 2002). For tracking high-speed particles, two imaging techniques can be used: the multi-exposure technique and the high-speed technique.

The multi-exposure technique combines a high-resolution standard camera with a strobe light for tracking high-speed particles (Cointault et al., 2002; Fan et al., 2008; Hijazi et al., 2010; Li et al., 2010; Vangeyte, 2013). The principle is that a series of light flashes is triggered one after another in a single camera exposure. The number of flashes determines the maximum number of particle positions that can be recorded on each image. This technique was used by Reichard et al. (1998) to analyze single-droplet behavior by combining a monochrome video camera (60 fps) with a single backlight stroboscope (type 1538-A, Genrad, Concord, Mass.) at a flash rate of about seven times the field-sequential rate used to drive the camera. Lad et al. (2011) used a high-intensity pulsed laser (200 mJ, 532 nm) as a backlight, which was synchronized with a firewire digital camera (1280 × 960 pixels) to analyze spray characteristics. The laser beam was converted to a laser cone using a concave lens and then diffused. A 200 mm micro-lens equipped with a spacer provided a magnification of 2.6, resulting in a field of view (FOV) of 1.82 mm × 1.36 mm at a working distance of 250 mm. The digital camera captured shadow images, which were analyzed to determine droplet sizes. Malot and Blaisot (2000) developed a particle sizing method based on incoherent backlight images using a stroboscope with two fibers synchronized with two cameras. This technique was used to project images of droplets on a video camera, which led to two-dimensional images.

The high-speed technique is an alternative method to analyze spray characteristics using a high-speed camera and combining high-resolution images with a high frame rate (1000 fps and more) (Kim et al., 2011). Because of the short exposure time inherent to high-speed imaging, high illumination intensities are needed. The usual method used to illuminate the spray is powerful background illumination, either with a xenon light (Kashdan et al., 2007) or with power LEDs (Massinon and Lebeau, 2012). The advantages of this method are the possibility of modifying the number of frames per second and the high resolution of the images. Massinon and Lebeau (2012) and Zwervaegher et al. (2014) used a high-speed camera (Y4 CMOS, IDT, Lommel, Belgium) with a high-magnification lens (12× zoom Navitar, 341 mm working distance) coupled with a high-power LED lighting to study the droplet impacts and spray retention of a real spray application. The camera resolution was reduced to 1016 × 185 pixels to achieve a frame rate of 20,000 fps with a spatial resolution of 10.58 μm per pixel. A backlight consisting of 19 LEDs with a beam angle of 12.5° was placed 0.50 m behind the focus area to provide high illumination and a uniform background for the images. Many others, including Šikalo et al. (2005), studied droplet impacts with a high-speed CCD camera; however, in these studies, single droplets were produced using a microdrop generator in the on-demand or continuous mode. Because spray droplets are fast, translucent, and their diameters cover a wide range

(from 10 to 1000 μm), droplet measurement accuracy strongly depends on the imaging and optical setup.

The aim of this study was to develop two image acquisition systems based on images of single droplets generated with a piezoelectric droplet generator in the on-demand mode (Switzer, 1991; Yang et al., 1997; Lee, 2002). Different high-speed camera settings, illuminations, diffusers, and lenses were tested using shadowgraph (background) imaging (Lecuona et al., 2000; Castanet et al., 2013) and evaluated based on three defined image quality parameters (entropy ratio, contrast ratio, and signal-to-noise ratio), the light stability and overexposure ratio, and the measurement accuracy. In a later stage of this study, the developed image acquisition systems will be used to characterize the micro (droplet size and velocity) and macro (spray angle, liquid sheet length, and droplet trajectory) spray characteristics of real pesticide sprays.

The remainder of this article comprises three sections. The following Materials and Methods section introduces the piezoelectric droplet generator, the image acquisition system, and the image analysis process based on the image quality parameters, the light stability and overexposure time, and the accuracy of the droplet size measurement. The subsequent section contains the results and a discussion of the image analysis, and the final section concludes the article.

MATERIALS AND METHODS

PIEZOELECTRIC DROPLET GENERATOR

A piezoelectric droplet generator (Gembloux Agro-Bio-Tech, Université de Liège, Belgium) (fig. 1 top) able to form uniform droplets in two modes, i.e., droplet-on-demand (DOD) and continuous mode (Rayleigh breakup), was used. In this study, single droplet formation was done in DOD mode, which is based on acoustic wave theory (Yang et al., 1997) and relies on double pulse width values, i.e., absorption time (t_a , ms) and pulsation time (t_p , ms), and the voltage pulse amplitude ($\pm V_p$, V) (fig. 1 bottom), which were applied using LabView software (National Instruments, Austin, Tex.). Applying a double voltage pulse to the piezoelectric element forces a droplet out of the nozzle. A positive voltage sent to the piezoelectric element results in absorption (Lam et al., 2009), and a negative voltage results in pressure in the ejection chamber. In this study, droplets were generated in DOD mode using a glass nozzle (fig. 1 top) with a 123 μm orifice size at $t_a = 0.4$ ms, $t_p = 50$ ms, and $V_p = \pm 4.5$ V.

IMAGE ACQUISITION SYSTEM

The image acquisition system consisted of a high-speed (HS) camera and a high-power backlight (fig. 2). An overview of the different lenses, illumination systems, and exposure times tested is given in table 1. The software package Motion Studio (version 2.09, 2011, IDT, Lommel, Belgium) was used as a frame capture device for choosing the settings of the HS camera, including frame rate, record mode, sensor gain, image resolution, and exposure mode.

An N3 HS camera (IDT, Lommel, Belgium) with a 25.4 mm (1 in.) CMOS sensor and 12 μm pixel resolution

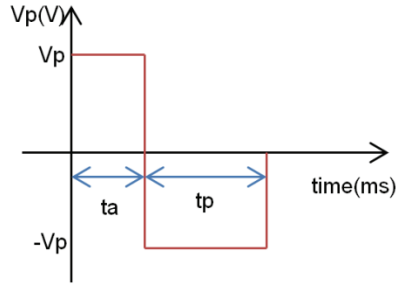
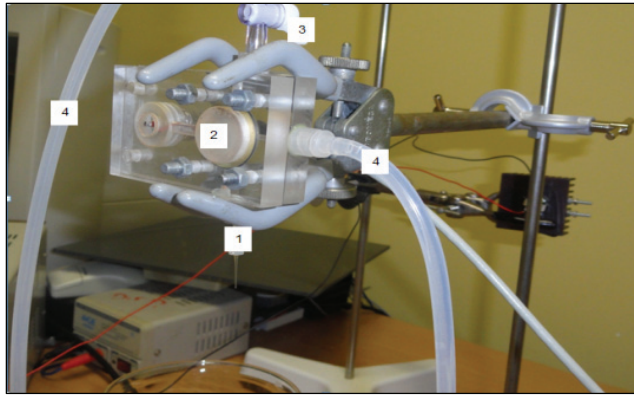


Figure 1. (top) Piezoelectric droplet generator (1 = glass nozzle, 2 = piezoelectric element, 3 = clamp, and 4 = tubes) and (bottom) schematic of the rectangular double pulse used to generate droplets: t_a = absorption time, t_p = pulsation time, and $\pm V_p$ = pulse amplitude voltage set in LabView.

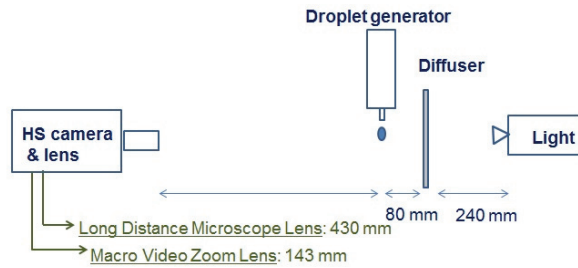
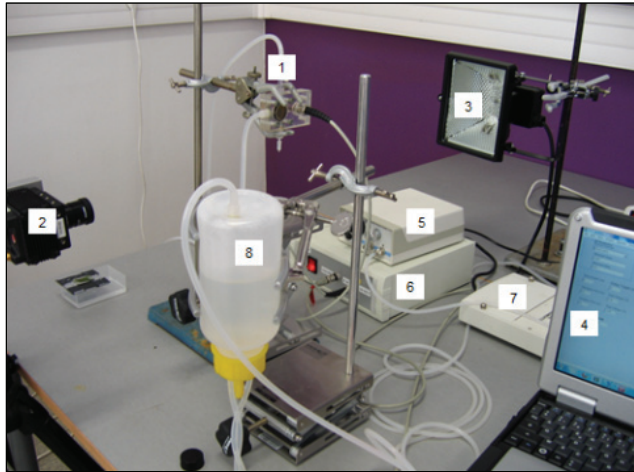


Figure 2. (top) Image acquisition system (1 = droplet generator with piezoelectric element, 2 = high-speed camera and lens, 3 = light source, 4 = computer with frame software, 5 = pressure supply, 6 = signal amplifier, 7 = pulse generator, and 8 = liquid tank) and (bottom) schematic of the system.

Table 1. Summary of the tested image acquisition setups.

Lens	Light Source	Diffuser	Exposure Time (μ s)
Macro video zoom lens	Seven-Star LED	120 grit 220 grit None	5, 10, and 15
	Halogen spotlight	120 grit 220 grit None	5, 10, and 15
	Xenon lamp	120 grit 220 grit None	5, 10, and 15
K2/SC long-distance microscope system	Seven-Star LED	120 grit 220 grit None	5, 10, and 15
	Halogen spotlight	120 grit 220 grit None	5, 10, and 15
	Xenon lamp	120 grit 220 grit None ^[a]	5, 10, and 15

^[a] Additional tests at 6, 7, 8, and 9 μ s exposure times.

set to 1000 Hz with a +3 dB sensor gain was used (Massinon and Lebeau, 2012). Exposure times were set at 5, 10, and 15 μ s and additionally at 6, 7, 8, and 9 μ s for the xenon light in combination with the K2/SC long-distance microscope lens without a diffuser (table 1). In order to image a droplet, the droplet ejection was triggered with the camera.

For each of the 58 combinations of lens, light source, diffuser, and exposure time (table 1), droplet ejection videos with 100 images were taken. When a droplet could be detected visually in these videos, ten consecutive images with a droplet were selected for image analysis. Similarly, ten consecutive images without a droplet were also selected from these videos for further image analysis.

Two types of lenses were evaluated. A macro video zoom lens (18 to 108 mm focal length, F/2.5 to closed, 2/3 in. format, Thales Optem, Fairport, N.Y.) with a close-up lens was used (Kim et al., 2011) at a working distance of 143 mm, resulting in an FOV of 88 mm $\times$ 110 mm. To achieve a small FOV and to measure droplet characteristics in an accurate way, a K2/SC long-distance microscope lens (Infinity Photo-Optical Co., Boulder, Colo.), (Riefler and Wriedt, 2008) was used with a CF1 objective attached directly to its front. At a working distance of 430 mm, an FOV of 10.5 mm $\times$ 8.4 mm was obtained (Infinity, 2009). For all tests, the distances between the nozzle and the light, between the nozzle and the diffuser, and between the diffuser and the illumination source were 320, 80, and 240 mm, respectively (fig. 2 bottom).

Knowing that spray droplet velocities can be in the range of 1 to 15 m s⁻¹ (Nuytens et al., 2007), the exposure time should be in the range of microseconds, thus requiring high illumination intensities (Ju et al., 2012). Moreover, the illumination should be stable, which requires a precisely controlled supply voltage. Therefore, three types of light source were tested with and without two types of diffuser (table 1). First, a Seven-Star power LED assembly (40 mm round, 5650 K, 14 W, Philips Lumileds, San Jose, Cal.) with a polymer 264 lens and DC power supply delivering 1645 lm at 700 mA (Sunrise Power Transformers GmbH,

Hamburg, Germany) was tested. Second, a halogen spotlight (350 W, EcoHalo, Koninklijke Philips Amsterdam, The Netherlands) (Ulmke et al., 2001) with a maximum power of 500 W and a working temperature of 3200 K was included in the tests. The spotlight is the least expensive light source, but care must be taken not to overheat any object in the recorded zone. Finally, a xenon short arc lamp (model 5132, 300 W, Richard Wolf GmbH, Knittlingen, Germany) fed to the head by a flexible light conductor was selected for the purpose of achieving a clear image even at a very short exposure time (Kim et al., 2011). This type of light source is easy to handle and capable of providing instant high-power white light and a high-intensity continuous spectrum with low heat buildup.

A simple and effective way of reducing light inhomogeneity involves the use of a diffuser placed between the light and the lens (Kashdan et al., 2007; Lad et al., 2011) (fig. 2 bottom). Two types of ground-glass diffusers (Techspec, Edmund Optics, Barrington, N.J.) were used: 120 grit and 220 grit sandblast, both with a thickness of 1.6 mm and a size of 250 mm × 250 mm.

IMAGE ANALYSIS

Image analysis combines techniques and measurements based on the gray-level intensities of the image pixels and was used here to determine the imaging characteristics of the different image acquisition setups using image histograms. From the histograms, different first-order statistical properties (Materka and Strzelecki, 1998) of images taken with and without droplets were determined and used for comparison of the different image acquisition setups.

As the $N \times M$ image (region) is a function $f(x,y)$ of two variables x and y , where $x = 0, 1, \dots, N-1$, and $y = 0, 1, \dots, M-1$, the function $f(x,y)$ can take discrete values $i = 0, 1, \dots, L-1$, where L is the total number of intensity levels in the image. Furthermore, an intensity level histogram shows the number of pixels in the image (region) that have a given intensity level:

$$h(i) = \sum_{x=0}^{N-1} \sum_{y=0}^{M-1} \delta(f(x,y), i) \quad (1)$$

where $\delta(j,i)$ is the Kronecker delta function:

$$\delta(j,i) = \begin{cases} 1, & j = i \\ 0, & j \neq i \end{cases} \quad (2)$$

Dividing the $h(i)$ values by the total number of pixels in the image (region), we obtain the approximate probability density of occurrence of the intensity levels (Tuceryan and Jain, 1998):

$$p(i) = \frac{h(i)}{N \times M}, \quad i = 0, 1, \dots, L-1 \quad (3)$$

The first-order statistical properties used to assess the imaging characteristics of the image acquisition setups were the average gray level or mean, the average contrast or standard deviation, and the entropy (Haralick et al., 1973; Gonzalez et al., 2004) (table 2). These values were calculated for a defined region of interest (ROI) for all the images with a droplet as well as for all the images without a droplet using an image processing program developed in Matlab (The MathWorks, Inc., Natick, Mass.) that is divided into three steps: (1) selecting the ROI in an image, (2) showing the ROI image histogram, and (3) calculating the first-order statistical properties of the chosen ROI. The flowchart in figure 3 shows the process for determining the first-order statistical properties. For the macro video zoom lens, the ROI was defined as a region starting 5.0 mm below the nozzle with a size of 17.5 mm × 45 mm (fig. 4a). For the K2/SC long-distance microscope lens, the ROI started at 0.8 mm below the nozzle with a size of 2.5 mm × 8.0 mm (fig. 4b). In both cases, the ROI was large enough to capture the same droplet in at least ten consecutive images.

For the specific purpose of comparing the different image acquisition setups, three image quality parameters for the ROI were defined and calculated from the first-order statistical properties:

Table 2. First-order statistical equations.

Parameter	Expression ^[a]	Description
Mean (average gray level)	$f_1 = \mu = \sum_{i=0}^{L-1} ip(i)$	A measure of the average gray level of an image and indicating the brightness.
Standard deviation (average contrast)	$f_2 = \sigma = \sqrt{\sum_{i=0}^{L-1} p(i)(i - \mu)^2}$	A measure of how much the gray level of pixels differs from the mean value to detect if there are any substantial light or dark spots in the image.
Entropy	$f_3 = e = -\sum_{i=0}^{L-1} p(i) \log_2 p(i)$	A measure of disorder: a high entropy value indicates the presence of an object, whereas a 0 value corresponds to a constant image.

^[a] L is the number of quantized gray levels: $L = 2^B$, where B is the number of bits.

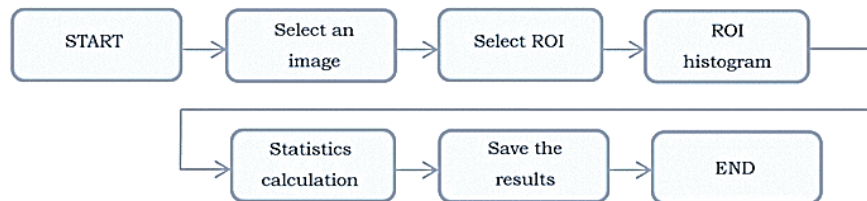


Figure 3. Flowchart of the first-order statistics algorithm.

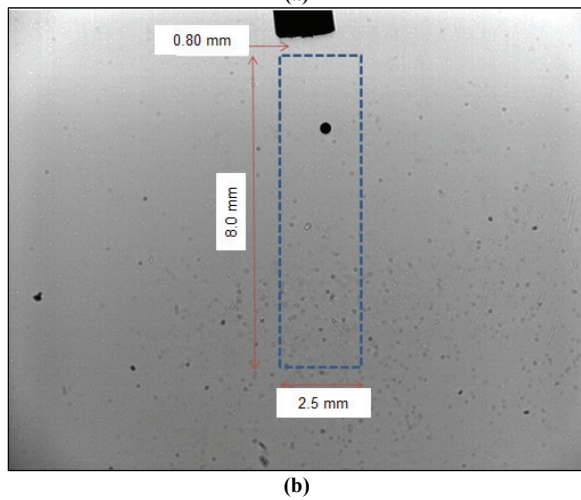
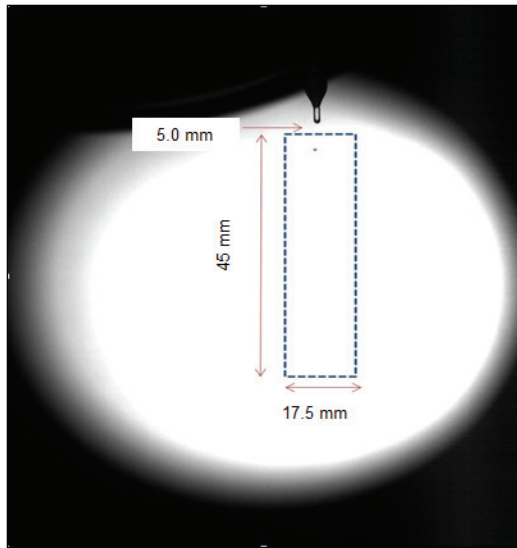


Figure 4. Region of interest (ROI) (blue dotted rectangle): (a) with the macro video zoom lens and xenon light with 120 grit diffuser at 15 μ s exposure time, and (b) with the K2/SC long-distance microscope lens and xenon light without a diffuser at 5 μ s exposure time.

Entropy Ratio

Defined as the ratio of the entropy values from images with a droplet and without a droplet taken with the same image acquisition setup, the entropy ratio should be maximized, as we are aiming for maximal entropy in images with a droplet and minimal entropy in images without a droplet.

Contrast Ratio

Defined as the ratio of the average contrast values from images with a droplet and without a droplet taken with the same image acquisition setup, the contrast ratio should be maximized, as we are aiming for maximal contrast in images with a droplet and minimal contrast in images without a droplet.

Signal-to-Noise Ratio (SNR)

Defined as the ratio between the mean (signal) and the standard deviation (or average contrast) for images with a droplet, the SNR should be maximized, as we are aiming for a large signal value and a small noise value in images with a droplet.

Based on the image quality parameters, four image acquisition setups were selected, and their light stability and overexposure ratio were assessed by comparing histograms of the pixel intensity values of ten consecutive ROI images taken at the same settings without a droplet.

ACCURACY OF THE DROPLET SIZE MEASUREMENT

In order to determine the correct droplet size and ensure measurement accuracy, the exact pixel size must be known for both lenses. For the macro video zoom lens, the focal length and pixel size were calculated with the following equations:

$$\text{Focal length} = \frac{\text{Working distance} \times \text{CMOS width}}{\text{Object width} + \text{CMOS width}} \quad (4)$$

$$\text{Pixel size} = \frac{\text{Camera pixel resolution} \times \text{Working distance}}{\text{Focal length}} \quad (5)$$

where the CMOS width for this 25.4 mm (1 in.) camera sensor was 12.8 mm (www.idtvision.com).

For the K2/SC long-distance microscope lens, multiple images of a Halcon ceramic calibration plate (2.5 mm $\times$ 2.5 mm) were taken to ensure coverage of the whole FOV using the xenon light as a front light. The resulting images were processed with HDevelop software (version 8.0, MVTec Software GmbH, Munich, Germany) to determine the actual pixel size.

The size of the droplets produced in the DOD mode with the droplet generator was measured using the image processing algorithms developed by Vulgarakis Minov et al. (2013, 2014). To validate the droplet size measurement accuracy of the imaging system, the measured value was compared with the actual droplet size by collecting and weighing 100 droplets at the same nozzle settings in a Petri dish. The Petri dish was covered with Parafilm during this test to prevent evaporation. The test was performed in a climate-controlled room at 20°C and 47% RH. The measurement was repeated five times.

STATISTICAL ANALYSIS

The statistical analysis was carried out separately for each of the two lenses. To test the effects of different combinations of the two diffusers and no diffuser, the exposure times, and the three lighting systems (independent variables) on the entropy ratio, contrast ratio, and SNR (dependent variables), an analysis of variance (ANOVA) was performed. In addition to the main effects, all two-way and three-way interactions were tested. A p-value of 0.05 was considered statistically significant. Non-significant interactions were removed from the model. The test was performed in SPSS Statistics 19 (IBM, Armonk, N.Y.). Significant differences were assessed using the Scheffé and Student-Newman-Keuls (SNK) post hoc tests.

RESULTS AND DISCUSSION

The different image acquisition systems were evaluated based on the following criteria: image quality parameters (including entropy ratio, contrast ratio, and SNR), light

stability and overexposure ratio, and accuracy of the drop-let size measurement.

IMAGE QUALITY PARAMETERS

Entropy ratio, contrast ratio, and SNR for the different image acquisition systems are presented in figure 5 for the macro video zoom lens and in figure 6 for the K2/SC long-distance microscope lens. For the macro video zoom lens (fig. 5), no significant effect on the entropy ratio of the three-way interaction light $\times$ diffuser $\times$ exposure time ($p = 0.077$) was found, but the two-way interactions light $\times$ diffuser ($p = 0.019$) and light $\times$ exposure time ($p < 0.001$) did have significant effects. For the two-way interaction diffuser $\times$ exposure time, a p-value of 0.06 was found. Post hoc tests revealed that, at 15 μ s exposure time, the combinations spotlight $\times$ 120 grit diffuser and spotlight $\times$ 220 grit diffuser had significantly higher entropy ratios than the other combinations. For these two image acquisition setups, no significant difference in entropy ratio was found.

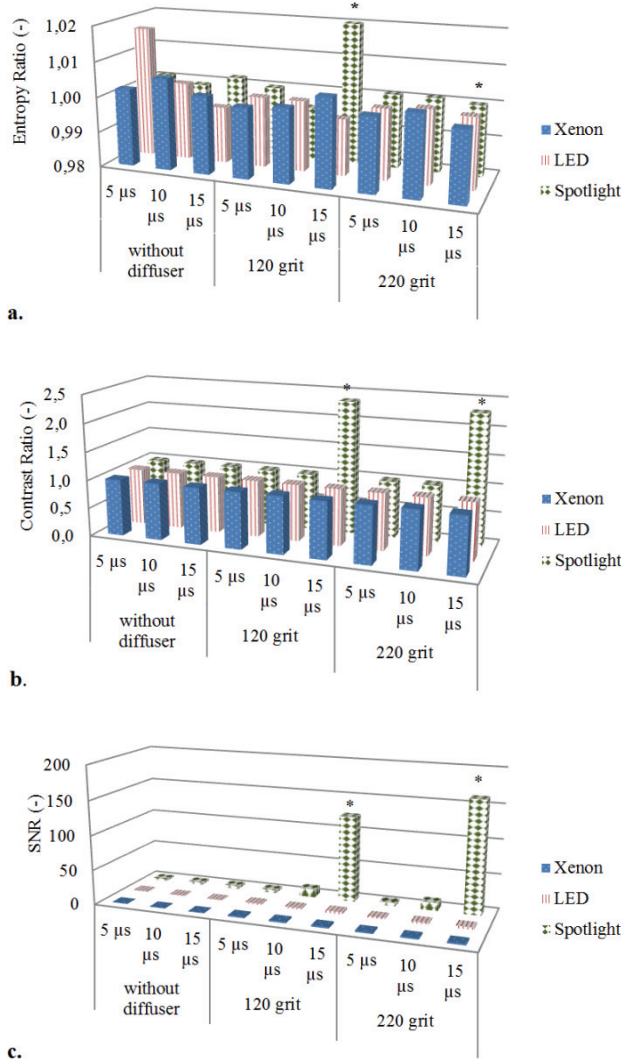


Figure 5. Image quality parameters (a) entropy ratio, (b) contrast ratio, and (c) SNR for the macro video zoom lens for different exposure times and lighting systems. Bars with asterisks are statistically different: * = $p < 0.05$ (Scheffé test).

For the contrast ratio, the three-way interaction light $\times$ diffuser $\times$ exposure time was significant ($p < 0.001$). Similar to the entropy ratio, the combinations spotlight $\times$ 120 grit diffuser $\times$ 15 μ s exposure time ($p < 0.001$) and spotlight $\times$ 220 grit diffuser $\times$ 15 μ s exposure time ($p < 0.001$) had significantly higher contrast ratios than all other combinations. The same conclusion was found for SNR: the combinations spotlight $\times$ 120 grit diffuser $\times$ 15 μ s exposure time ($p < 0.001$) and spotlight $\times$ 220 grit diffuser $\times$ 15 μ s exposure time ($p < 0.001$) had significantly higher SNR than all other combinations.

These results show that for all three image quality parameters, the best results for the macro video zoom lens were found when using the spotlight in combination with a diffuser and an exposure time of 15 μ s. No significant differences were found between the two types of diffusers. Therefore, the combinations spotlight $\times$ 120 grit diffuser $\times$ 15 μ s exposure time and spotlight $\times$ 220 grit diffuser $\times$ 15 μ s exposure time were selected for further analysis.

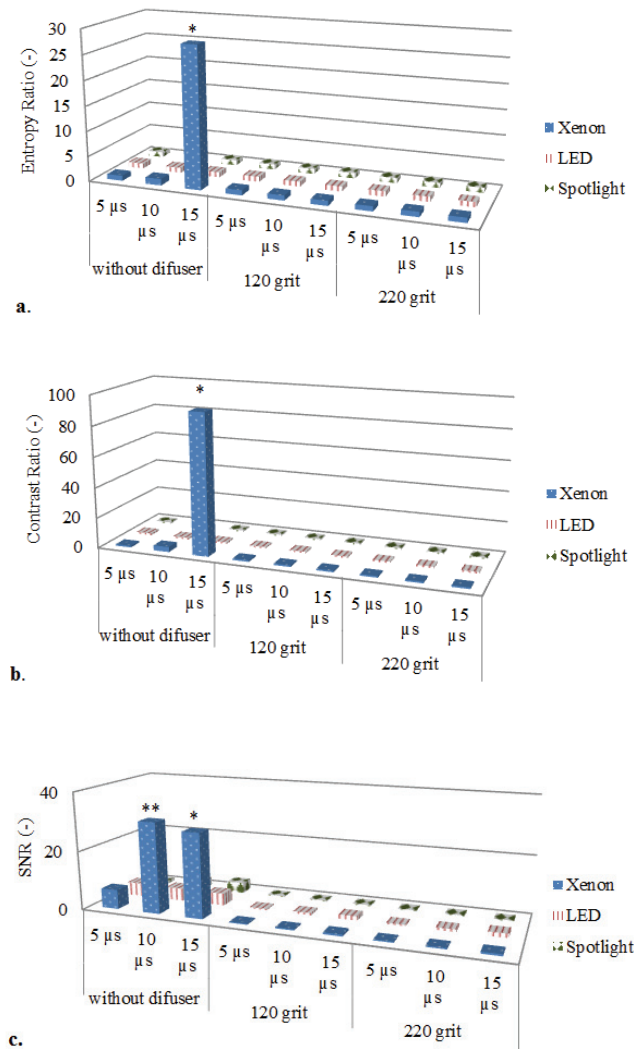


Figure 6. Image quality parameters (a) entropy ratio, (b) contrast ratio, and (c) SNR for the macro video zoom lens for different exposure times and lighting systems. Bars with asterisks are statistically different: * = $p < 0.05$ (Scheffé test) and ** = $p < 0.05$ (SNK test).

For the K2/SC long-distance microscope lens (fig. 6), the three-way interaction light $\times$ diffuser $\times$ exposure time was significant for the entropy ratio ($p < 0.001$) as well as for the contrast ratio ($p < 0.001$). In both cases, the Scheffé post hoc tests revealed that the combination xenon $\times$ no diffuser $\times 15 \mu\text{s}$ exposure time ($p < 0.001$) had significantly higher ratios than all other combinations. For the SNR, the Scheffé test confirmed that the combination xenon $\times$ no diffuser $\times 15 \mu\text{s}$ exposure time ($p < 0.001$) had higher values than all other combinations, while the SNK test showed that the combination xenon $\times$ no diffuser $\times 10 \mu\text{s}$ exposure time ($p < 0.001$) outperformed all other combinations.

These results show that the best results with the K2/SC long-distance microscope lens were always obtained with the xenon light source without a diffuser. For this setup and depending on the statistical test used, the best exposure time was 10 or 15 μs based on the image quality parameters. The combination xenon $\times$ no diffuser $\times 10 \mu\text{s}$ exposure

time was selected for further analysis because images taken with the 15 μs exposure time were visually found to be partly overexposed, which might affect the accuracy of the droplet size measurement. Additionally, the combination LED $\times$ no diffuser $\times 5 \mu\text{s}$ was selected as the best low-cost alternative for the expensive xenon light based on the relatively good image quality parameters, although it was not statistically significant.

LIGHT STABILITY AND OVEREXPOSURE RATIO

An appropriate image acquisition setup for droplet characterization must be capable of delivering an adequate, even, and stable illumination without over- or underexposed areas. In order to achieve this, the four previously selected image acquisition techniques were tested for their light stability and overexposure ratio based on image histograms of ten consecutive images without a droplet (fig. 7). The histograms of both spotlight configurations at 15 μs

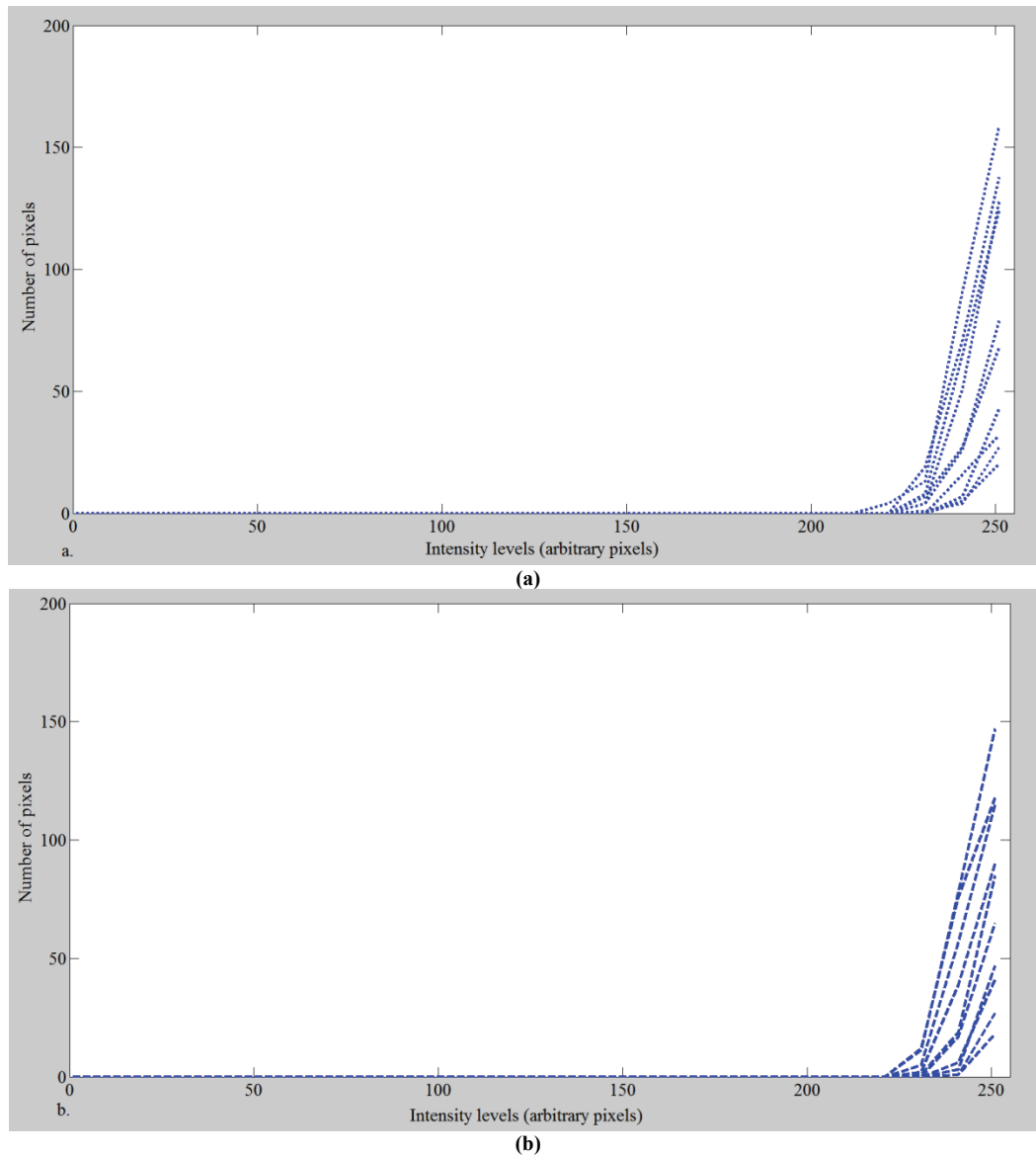


Figure 7. Histograms of ten consecutive images for two imaging setups: (a) macro video zoom lens $\times$ spotlight $\times 120$ grit diffuser $\times 15 \mu\text{s}$, and (b) macro video zoom lens $\times$ spotlight $\times 220$ grit diffuser $\times 15 \mu\text{s}$.

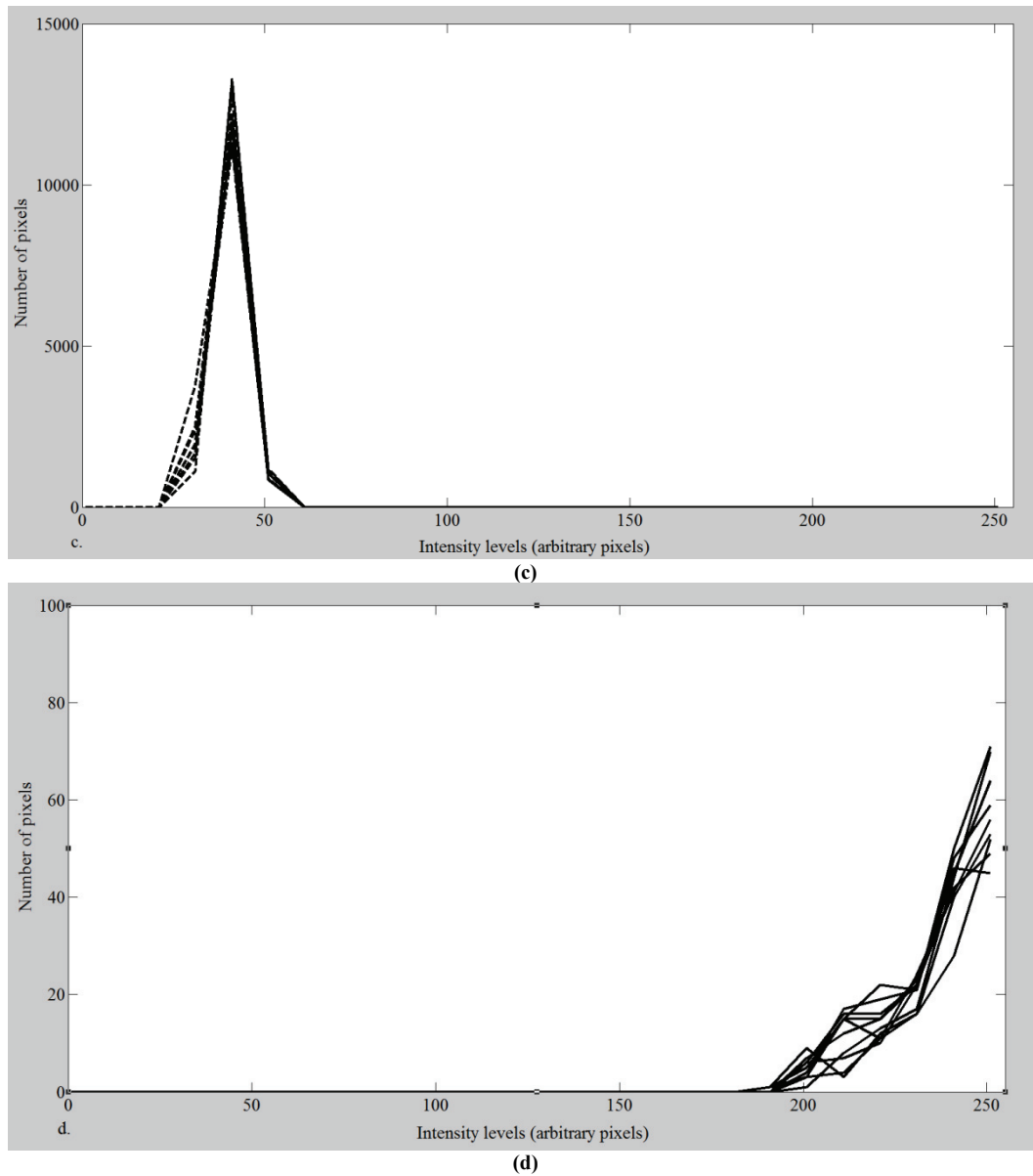


Figure 7 (continued). Histograms of ten consecutive images two imaging setups: (c) K2/SC long-distance microscope lens $\times$ LED $\times$ no diffuser $\times$ 5 μ s and (d) K2/SC long-distance microscope lens $\times$ xenon $\times$ no diffuser $\times$ 10 μ s.

exposure time (figs. 7a and 7b) showed light instability, as the curves of different frames did not overlap and were partially overexposed. Because the spotlight was used without an AC/DC converter, light instability was also present for the shorter exposure times of 5 and 10 μ s; however, reducing the exposure time reduced the overexposure ratio (results not shown).

On the other hand, the use of LED lighting with the K2/SC long-distance microscope lens at 5 μ s gave rise to a clear and stable peak around a gray level of 40 but with relatively dark images (fig. 7c). The xenon light at 10 μ s exposure time appears stable, but the images were overexposed (fig. 7d; note the different scale of the y-axis in this figure).

Therefore, additional experiments were included to calculate the image quality parameters with reduced exposure times of 6, 7, 8, and 9 μ s using the xenon light (fig. 8a)

Increasing the exposure time considerably increased the SNR and contrast ratio. No correlation was found between the exposure time and the entropy ratio. At the same time and for droplets produced at the same settings, increasing the exposure time reduced the measured droplet size and increased the variation in measured droplet size (fig. 8b) because of the effect of overexposure. To find the optimal exposure time, image histograms were taken with the K2/SC long-distance microscope lens and xenon light at different exposure times and are presented in figure 9. This figure shows that a 6 μ s exposure time is optimal, as it gives the brightest images without any overexposure, and the complete histogram is between the 256 intensity levels. In addition, because of the absence of overexposure, no reduction of measured droplet size was observed at 6 μ s (fig. 8b).

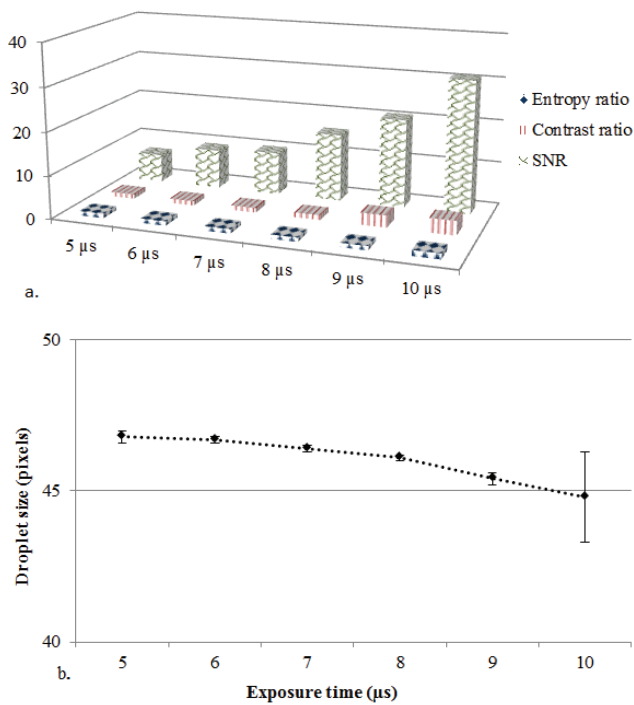


Figure 8. (a) Image quality parameters for K2/SC long-distance microscope lens and xenon light with no diffuser at 5, 6, 7, 8, 9, and 10 μs exposure time and (b) effect of exposure time on droplet diameter measurement.

ACCURACY OF DROPLET SIZE MEASUREMENT

From the camera calibration, the calculated pixel size for the setup with the macro video zoom lens was $85.8 \mu\text{m}$. That is too big to measure droplet size accurately, knowing that droplet sizes in a pesticide spray might vary from only a few micrometers up to $1000 \mu\text{m}$. Hence, this setup cannot be used for accurate droplet size measurements, but it can be useful for tracking droplets over longer distances and for measuring macro spray characteristics, as done by Vulgarakis Minov et al. (2014).

For the K2/SC long-distance microscope lens, the output of the HDevelop software gave a focal length of 67.1 mm , corresponding to a pixel size of $8.2 \mu\text{m}$ and an image size of $10.5 \text{ mm} \times 8.4 \text{ mm}$ for the 1280×1024 pixel images. Moreover, at $6 \mu\text{s}$ exposure time, the droplets moved less than a pixel between frames, which ensured the absence of blurring effects (Ju et al., 2012).

The actual average droplet diameter based on weighing 100 droplets was $386.2 \pm 6.7 \mu\text{m}$, while a value of $390.2 \pm 4.0 \mu\text{m}$ was found from the image analysis. Hence, the overall precision of the measurements was satisfactory, with a relative measurement error of about 1% and an absolute error of about $4 \mu\text{m}$ (1/2 pixel).

CONCLUSION

The development of an imaging system based on single-droplet experiments was presented using a high-speed camera and a piezoelectric droplet generator. Different lenses, light sources, diffusers, and exposure times were tested. The different imaging setups were evaluated based on image quality parameters (SNR, entropy ratio, and contrast ratio), light stability and overexposure ratio, and the accuracy of the droplet size measurement. The experiments resulted in a good image acquisition and processing system for accurate spray characterization.

The optimal setup for measuring micro spray characteristics (droplet size and velocity) consisted of a high-speed camera with a $6 \mu\text{s}$ exposure time, a microscope lens at a working distance of 430 mm resulting in an FOV of $10.5 \text{ mm} \times 8.4 \text{ mm}$, and a xenon light source used as a backlight without a diffuser.

The high-speed camera with a macro video zoom lens at a working distance of 143 mm with a larger FOV of $88 \text{ mm} \times 110 \text{ mm}$ in combination with a halogen spotlight and a diffuser was found to have the best potential for measuring macro spray characteristics, such as droplet trajectory, spray angle, and spray shape. With this system, attention

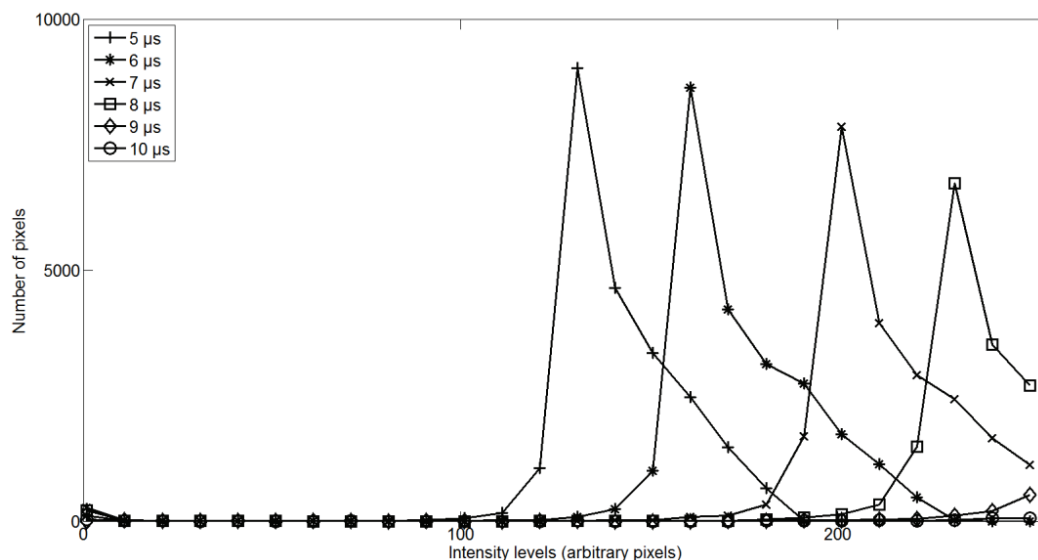


Figure 9. Image histograms using the K2/SC long-distance microscope lens and xenon light with no diffuser at 5, 6, 7, 8, 9, and 10 μs .

should be paid to the light stability.

The developed image acquisition systems can be used to visualize and determine the micro and macro spray characteristics of real pesticide sprays in an accurate and non-intrusive way, as demonstrated by Vulgarakis Minov et al. (2014, 2015). In addition, they offer the possibility of studying droplet and spray impact behavior. Future work should focus on further improving the droplet measuring accuracy (e.g., sub-pixel accuracy, calculating depth of field, non-spherical particles, etc.) because of the small, fast droplets in real sprays.

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